Primers

RZ - 972-2 1K Primer Surfacer (Grey)

Product Description

Fast - drying primer surfacer for covering minor defects on putty/existtng finishes.

Technical Characteristics

Color: Grey | Shelf life: 24 months at 25°C | Theorettcal spreading rate: 240 - 280 m²/l (avg) at 1 µm

Pre-treatment

Degrease with RZ - AX800.
Wash off residues and dry thoroughly.
Re-clean with RZ - AX800. The use of a tack rag is recommended.
Wet flat with P600 - 800 grade paper or dry flat with P240 - 360 grade paper.

Mixing Ratio

RZ - 972-2 Primer	100 (vol)	100 g
RZ - 944 Super Fast Thinner	140 - 150 (vol)	100 - 110 g

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Spray Viscosity
Potlife

to 20 on at °C
24 hours at 25°C

Sprayguns

HVLP gravity - feed spraygun	1.5 - 1.7 mm	1.8 - 2.0 bar	15 - 20 cm
Conventtonal gravity - feed spraygun	1.6 - 1.8 mm	3.0 - 4.0 bar	20 - 25 cm

Application

Number of spraycoats: 1 thin + 1 wet coat
Flash - off: 5 - 8 mins
Film thickness: 60 - 80 µm

Drying

Drying	25°C	60°C
Dust free atter	10 mins	-
Fully cured atter	30 - 45 mins	10 - 15 mins

Further Treatment

Atter the dust-free, apply Reiz basecoat or topcoat.

Automotive Refinish

The products are suitable for professional use only. The data contained in this publicatton are based on our current knowledge and experience.
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